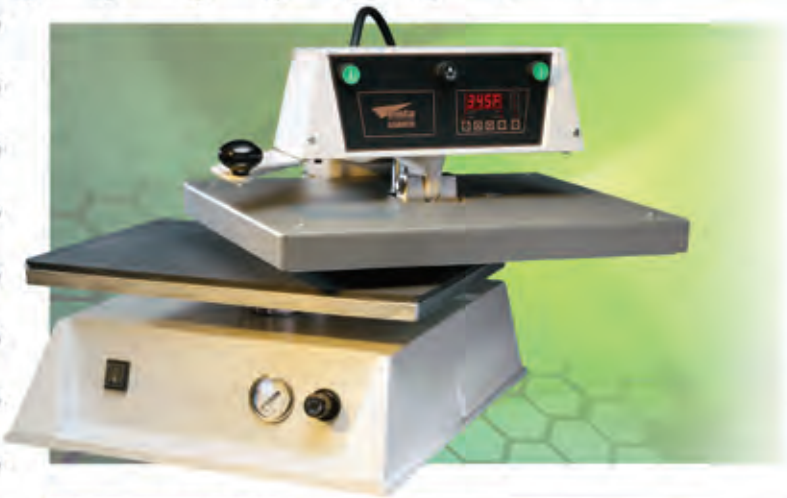
MNL90002
Rev. K 03.24.10

Operation and Maintenance Manual



Model 728 Shown

MODELS - 718/728/828

Insta®
PUT IT ON!®

Heat Seal Machines

Insta Graphic Systems

FOR USE BY QUALIFIED PERSONNEL ONLY

Safety Summary

WARNING
In case of power cord damage, do not attempt to repair or replace the power cord. Contact the manufacturer or the local distributor.

WARNING
For protection against fire and electric shock, replace with same type and rating fuse. Fuse rated max. 1 amp 120V.

WARNING
Hot Surface. Avoid contact.

CAUTION
During normal operation, the base of the machine needs to be installed or placed above the wall socket.

CAUTION
The recommended input pressure shall not exceed 100 psi. The operating pressure is from 30-100psi.

CAUTION
The operation may be terminated by pressing the **DISENGAGE** switch.

CAUTION
The machine is to be operated by one person only.

CAUTION
To reduce the risk of electric shock and injury to persons, disconnect from power supply before servicing and /or cleaning.

International Symbols

Power Off

Power On

Hot Surface

Risk of Electrical Shock

Protective Earth Terminal

Start Action

Disengage

Ground

Caution - Warning

FOR USE BY QUALIFIED PERSONNEL ONLY

Congratulations!

Your selection of the Insta Graphic Systems heat seal machine is a sound business decision. Insta equipment is the result of the highest quality engineering and time-tested design. Your new machine combined with Insta's reputation of innovation in the heat-sealing field, insures the continuing capability of delivering the best decorated substrates possible.

This manual describes installation, operation, and maintenance procedures for your 700/800 series machine, as well as easy to use instructions for on-the-spot maintenance.

Your machine will have a long trouble-free life. Read this manual. Keep it with your machine; it's your key to proper operation and lasting service.

Installation

DOMESTIC - 700 SERIES
Use a **separate** 15 amp AC circuit. Only industrial extension cords with proper wire size should be used: size 16/3 wire for distances up to 25 feet, and size 14/3 for distances up to 50 feet.

INTERNATIONAL - 700 SERIES
Use a **designated** 16-amp AC circuit. Only industrial extension cords with proper wire size (2.5 sq. mm) shall be used.

DOMESTIC - 800 SERIES
Use a **separate** 230/240 20-amp AC circuit. Only industrial extension cords with proper wire size should be used: size 14/3 wire for distances up to 25 feet, and size 12/3 for distances up to 50 feet.

INTERNATIONAL - 800 SERIES
Use a **designated** 20-amp AC circuit. Only industrial extension cords with proper wire size (3.3 sq. mm) shall be used.

Specifications

Voltage	**120 Volts AC**	50/60 Hertz
Model 718	1500 Watts	12.5 Amps
Model 728	1750 Watts	14.6 Amps
Voltage	**230 Volts AC**	50/60 Hertz
Model 718	1500 Watts	6.5 Amps
Model 728	2200 Watts	9.6 Amps
Model 828	3300 Watts	14.4 Amps

Weight Model 718	133 Pounds (60.3 KG)
Weight Model 728	143 Pounds (64.9 KG)
Weight Model 828	220 Pounds (99.8 KG)

Limited Machine Warranty

Insta Graphic Systems warrants this heat seal machine, when operated under normal conditions, to be free from manufacturing defects in material and workmanship for a period of one year on parts (lifetime on the upper heating element) and 90 days on labor from the invoice date.

This warranty will be effective only when Insta authorizes the original purchaser to return the product to the factory in Cerritos, California freight prepaid, and only when the product upon examination has proven to be defective.

This warranty does not apply to any machine that has been subjected to misuse, negligence or accident.

Insta shall not be liable for the injury, loss or damage, direct or consequential, arising out of the use or the inability to use the product.

No claim of any kind shall be greater in amount than the sale price of the product or part to which claim is made.

This is the sole warranty given by the company, it is in lieu of any other warranties, expressed or implied, in law or in fact, including the warranties of merchantability and fitness for a particular use, and is accepted as such by the purchaser in taking delivery of this product.

FOR USE BY QUALIFIED PERSONNEL ONLY

Operation

1. Push **ON/OFF** switch to **ON** position.
2. Set desired temperature and swing the upper platen arm to its fully open position, away from lower platen.
3. Allow the machine to warm up until the selected temperature is reached.
4. Set the desired pressure by adjusting the air pressure regulator.
5. Select the desired timing cycle.
6. Place the substrate on lower platen, smoothing out all wrinkles.
7. Position transfer or lettering on substrate.
8. Swing the upper platen into position directly over the lower platen.

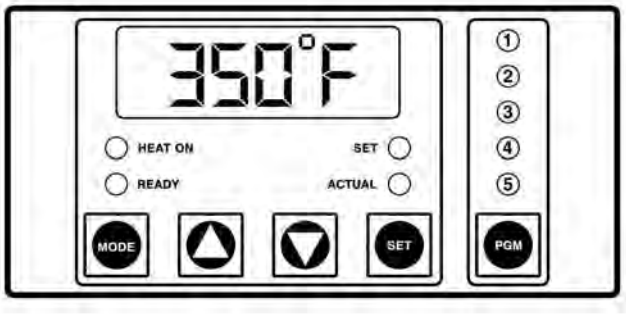
NOTE
For operator safety the machine is designed not to operate unless the upper platen is in the extreme left hand position.

9. Depress both start buttons simultaneously. At this point the machine operation is fully automatic. The lower platen moves upward, seals the transfer to the substrate and then releases automatically at the end of the selected timing cycle.

CAUTION
Do not place hands between the platens after activating.

10. Swing away the upper platen to the opposite side and remove substrate.
11. The **DISENGAGE** button may be pushed at anytime deactivate the machine.

Solid State Controller



This controller has four (4) control features:

1. Temperature - Temperature may be set from 125-450°F (52-232°C)
2. Time - Time may be set from 1 second to 10 minutes
3. Counter - Cycle counter counts the number of applications from 1 to 9999 (see Additional Notes - Counter)
4. Presets - Five (5) presets that can be programmed by the user. Each preset will retain a temperature and time setting, i.e. Program #1 could be set for 325°F and 10 seconds while Program #2 could be set for 375°F and 15 seconds. Once the five presets have been programmed, the user need only press the **PGM** button several times until the desired program is selected. The lit LED above the PGM button indicates the selected program. *Note: there is also a sixth setting that is indicated by no lit LED's.*

Controller Operation

1. Select the desired preset program by pressing the **PGM** button until the LED above the **PGM** button indicates the desired setting.
2. If a setting other than the programmed presets are desired, press the **PGM** button until **none** of the LED's above the **PGM** button are lit.
3. **Changing Temperature**
   - Press the **MODE** button until temperature is displayed.
   - Press and hold **SET** button in while pressing the UP (↑) or DOWN (↓) arrow buttons to the desired temperature setting.
4. **Changing Time**
   - Press the **MODE** button until time is displayed.

- Press and hold **SET** button in while pressing the UP (↑) or DOWN (↓) arrow buttons to the desired timer setting.

NOTE

*The **DISENGAGE** switch (located in the center of the instrument panel) may be pushed at any time to deactivate the machine. The cycle will stop immediately, and the timer will reset.*

Setting the Presets

1. Push and hold both the **MODE** and **PGM** buttons for 3-5 seconds until one of the programs LED's starts to blink. This is the **programming mode.**
2. A blinking LED above the **PGM** button indicates which preset is active.
3. Select a program (1,2,3,4,or 5) by pressing the **PGM** button.
4. **Setting Temperature**
   - Press the **MODE** button until temperature is displayed.
   - Press and hold **SET** button in while pressing the UP (↑) or DOWN (↓) arrow buttons to the desired temperature setting.

NOTE

*If a Fahrenheit/Celsius change is desired, see **Additional Notes - Temperature.***

5. **Setting Time**
   - Press the **MODE** button until time is displayed.
   - Press and hold **SET** button in while pressing the UP (↑) or DOWN (↓) arrow buttons to the desired timer setting.
6. Repeat steps 3-5 until all five (5) presets have the desired preset (temperature/time cycle).
7. Push and hold both the **MODE** and **PGM** buttons for 3-5 seconds to exit the **programming mode.**

NOTE

*When in the **normal mode**, none of the five program LED's will be **blinking** and the user cannot change the time and temperature for any of the five presets.*

NOTE

*When the machine is operating with **none** of the five program LED's lit, i.e. no presets, the time and temperature **WILL BE SAVED** even if the power is turned off. The presets will also be saved when the power is turned off.*

ADDITIONAL NOTES:

Temperature

Fahrenheit/Centigrade (Celsius) Conversion

1. Push and hold **MODE** and **PGM** buttons for 3 seconds to enter the **programming mode.**
2. Push the **Mode** button until the temperature is displayed, with the **SET** button depressed, push and hold the **MODE** button for 3-5 seconds. To exit **the programming mode**, push and hold **MODE** and **PGM** buttons for 3-5 seconds.

Timer

- The controller has a count down timer, which automatically disengages (opens) the machine at the completion of the application.
- Timer display is minutes:seconds. Range is **00:00** to **10:00**, Colons (:) flash while timer is running.

NOTE

*The **DISENGAGE** switch (located in the center of the instrument panel) may be pushed at any time to deactivate the machine. The cycle will stop immediately, and the timer will reset.*

Counter

The controller has a built in cycle counter.

- Press **MODE** button until the counter is displayed.
- Counter display range is 0000 to 9999.
- **Reset Cycle Counter**
  - Press **MODE** button to display the counter reading.
  - Push and hold both UP (↑) and DOWN (↓) arrow buttons for three seconds until the counter resets to zero (**0000**) on the display.

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Preventive Maintenance Suggestions

The Insta heat seal machines are relatively maintenance free. For long trouble-free life, the following preventive maintenance instructions should be followed:

1. Do not heat seal items such as buttons, pins, snaps, or zippers, which tend to cut the silicone rubber pad or scratch the Teflon heat platen.
2. Periodically clean the Teflon-coated heat platen with a non-abrasive piece of cloth. Stubborn stains may be cleaned, **when platen is cool**, with mineral spirits.
3. When the heat platen is hot and not in use, keep in open position (away from the silicone rubber pads).
4. To prevent soiling of substrate, periodic wiping of the entire exterior machine, including platens, with a clean rag is recommended. If necessary, use mineral spirits for cleaning a **cold** machine. Since mineral spirits are flammable, use precautions and keep away from sparks, flame or hot heat platen.
5. The machines require periodic lubrication with a high-temperature, non-melting grease (MPPL023). Lubricate the post and heat platen pivot pin depending upon usage. (Once every month if used continuously.)

NOTE
Wipe off any excess oil or grease.

General Maintenance

It is recommended that you have the following items available:

A. Regular screw driver
B. Phillips head screw driver
C. Small adjustable wrench
D. Needle nose pliers with insulated handle
E. Set of Allen wrenches
F. Grease gun (MAPG010)
G. Special high temperature grease (MPPL023)

With the above items you should be able to accomplish most repairs.

WARNING
Power cord replacement should be supplied from the manufacturer only (because it requires a specially prepared cord).

Micro Switch Adjustment

Adjustment of the micro switch must be accomplished with the power **ON**. The air may be on or off.

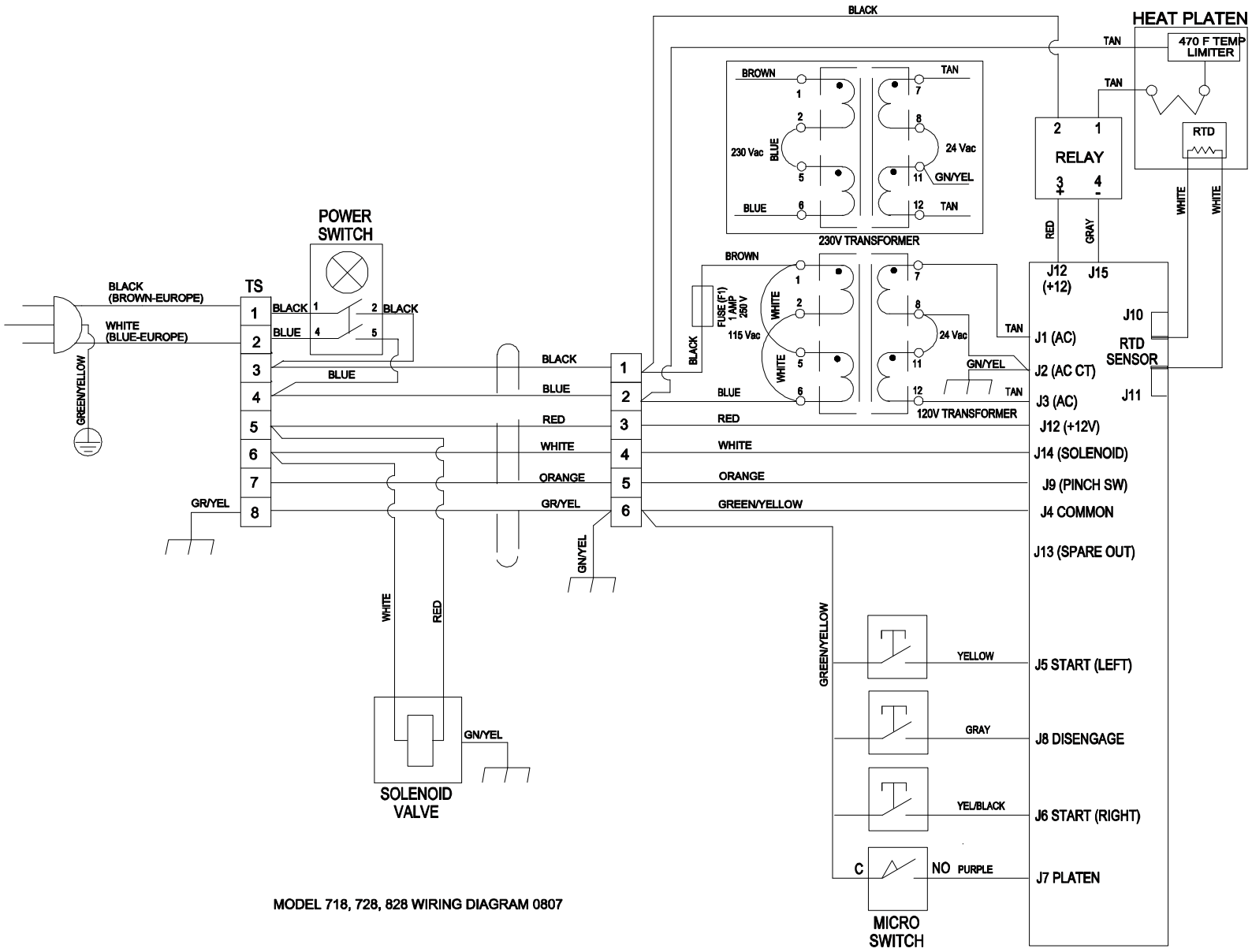
1. Disconnect power supply; remove instrument housing (2 screws in front panel) to expose the micro switch and electrical circuitry. Reconnect power supply.
2. For Model 828 only:
   Remove Item 30, Microswitch Cover (MPSP800).

NOTE
Avoid touching exposed terminals

3. Set timer for a one (1) second interval.
4. Swing upper platen into working position until stop is reached. Back up just enough to align the outside of front corner of shroud with edge of lower platen (near swing away handle). The micro switch must be adjusted to **JUST CLOSE**, as upper platen swings to this position.
5. To change micro switch setting, loosen the screw on slotted end of micro switch (#40) and move in desired direction to bring switch to **JUST CLOSED** condition (listen for an audible click from micro switch) and re tighten screw.
6. For Model 828 only:
   Re-install Item 30, Microswitch Cover (MPSP800).

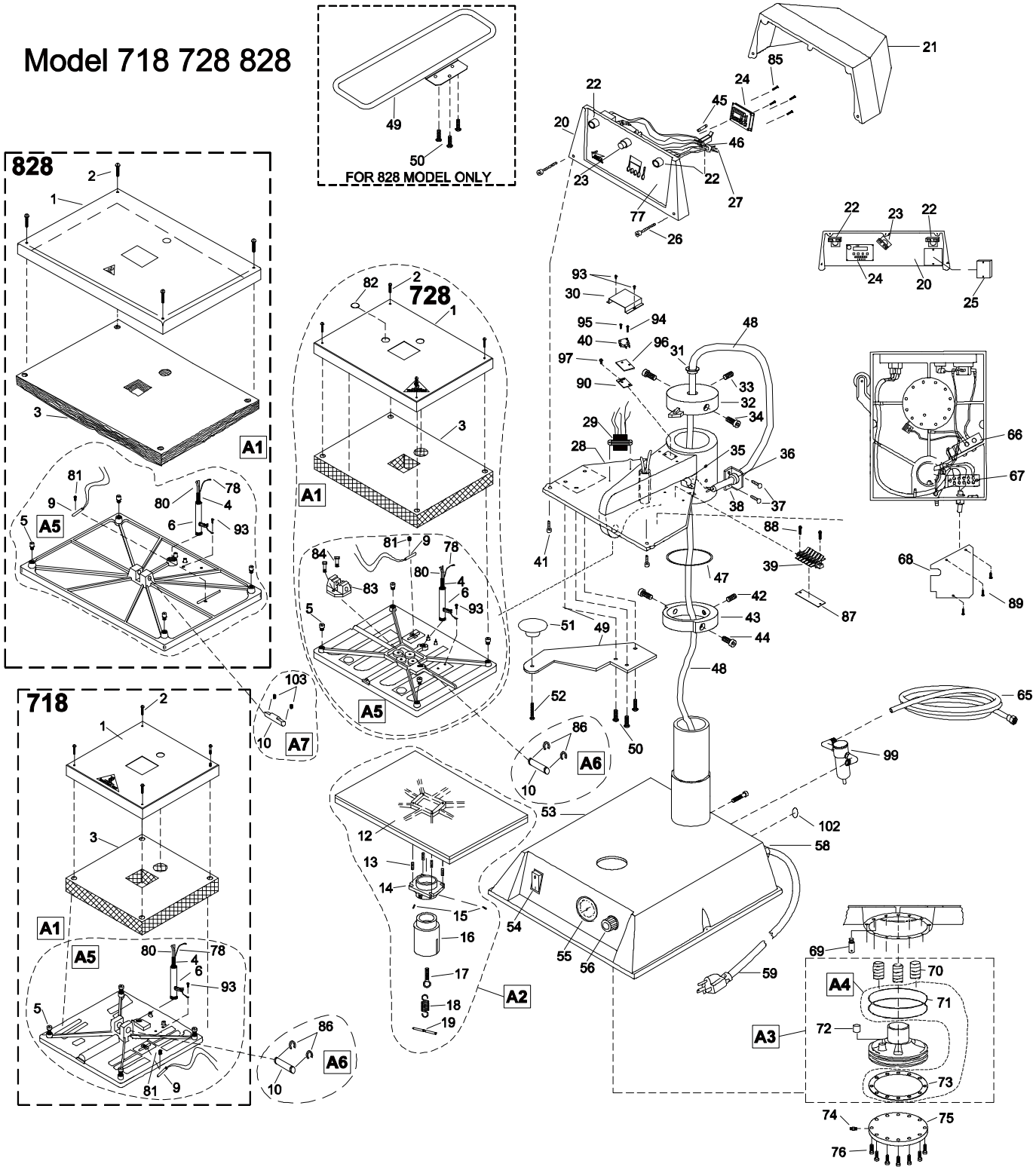
NOTE:
Machines are shipped with a standard air fitting. ***EUROPEAN models include a MPPF086 quick disconnect air fitting.***

Notes:



MODEL 718, 728, 828 WIRING DIAGRAM 0807

Model 718 728 828



MODEL 718 / 728 / 828 0310

718 728 828 PARTS LIST

			MODEL	MODEL	MODEL	MODEL	MODEL
			718	718	728	728	828
NO		PART NAME	115V AC	230V AC	115V AC	230V AC	230V AC
1		SHROUD, HEAT	MPSS218	MPSS218	MPSS228	MPSS228	MPSS148
2		SCREW, PAN HD #10 x .75" LG PHIL SH METAL	MPSS143	MPSS143	MPSS143	MPSS143	MPSS143
3		INSULATION, FIBERGLASS	MPSP251	MPSP251	MPSP254	MPSP254	MPSP254 (2)
4		TUBING, SHRINK TFE AWG7	MPPS131	MPPS131	MPPS131	MPPS131	MPPS131
5		INSULATORS, SPACER (4/SET)	MPSI089	MPSI089	MPSI089	MPSI089	MPSI089
6		POST, GUIDE	MPSP084	MPSP084	MPSP084	MPSP084	MPSP084
9		SENSOR, TEMP. REPLACEMENT KIT	MPPS210	MPPS210	MPPS210	MPPS210	MPPS210
10		PIN, PIVOT PLATEN	MPP0139	MPP0139	MPP0139	MPP0139	MPSP083
12		PAD, SILICONE RUBBER	MPPP030	MPPP030	MPPP031	MPPP031	MPPP825
13		SCREW, SET 5/16-18 x I.00" LG (4/SET)	MHSST516181	MHSST516181	MHSST516181	MHSST516181	N/A
14		BREAK-AWAY, LOWER PLATEN	MPSP70034	MPSP70034	MPSP70034	MPSP70034	N/A
15		SCREW, SET 3/8-16 x .500" LG	MHSST381612	MHSST381612	MHSST381612	MHSST381612	MHSST381612
16		STEM, LOWER PLATEN	MH70035	MH70035	MH70035	MH70035	MH70035
17		BOLT, EYE 1/4-20 x 1.00" LG	MHBE14201	MHBE14201	MHBE14201	MHBE14201	N/A
18		SPRING, BREAKAWAY	MH70002	MH70002	MH70002	MH70002	N/A
19		PIN, BREAKAWAY	MH700126	MH700126	MH700126	MH700126	N/A
20		PANEL, FRONT INSTRUMENT	MPSP728	MPSP728	MPSP728	MPSP728	MPSP728
21		HOUSING, INSTRUMENT	MPSP722	MPSP722	MPSP722	MPSP722	MPSP722
22		SWITCH, START ASS'Y	MPPS703	MPPS703	MPPS703	MPPS703	MPPS703
23		SWITCH, DISENGAGE ASS'Y	MPPS713	MPPS713	MPPS713	MPPS713	MPPS713
24		CONTROLLER, TEMPERATURE (DIGITAL)	MPPT752	MPPT752	MPPT752	MPPT752	MPPT752
25		RELAY, SOLID STATE	MPSR2450	MPSR2450	MPSR2450	MPSR2450	MPSR2450
26		SCREW, PAN HEAD 10-24 x 1.75" LG	MHSP1024134	MHSP1024134	MHSP1024134	MHSP1024134	MHSP1024134
27		WIRE HARNESS	MPPW731	MPPW732	MPPW731	MPPW732	MPPW732
28		ARM, ASSEMBLY	MPSA72821	MPSA72821	MPSA72821	MPSA72821	MPSA82821
29		TRANSFORMER	MPPT700	MPPT700	MPPT700	MPPT700	MPPT700
30		COVER, MICRO SWITCH	N/A	N/A	N/A	N/A	MPSP800
31		BUSHING, POWER DIST. CABLE	MPSB072	MPSB072	MPSB072	MPSB072	MPSB073
32		CAP, POST	MPSP104	MPSP104	MPSP104	MPSP104	MPSP106
33		SCREW, SOCKET SET 5/16-18 x .750" LG	MHSST5161834	MHSST5161834	MHSST5161834	MHSST5161834	MHSST5161834
34		SCREW, SOCKET HEAD 5/16-18 x 1.00" LG	MHSSH516181D	MHSSH516181D	MHSSH516181D	MHSSH516181D	MHSSH516181D
35		CLAMP, CABLE	MHCC12	MHCC12	MHCC12	MHCC12	MHCC34
36		STRAIN RELIEF	MPSS164	MPSS164	MPSS164	MPSS164	MH1237
37		SCREW, PAN HEAD 8-32 x .375" LG	MHSP83238	MHSP83238	MHSP83238	MHSP83238	MHSP83238
38		BRACKET, STRAIN RELIEF	MPSS161	MPSS161	MPSS161	MPSS161	MPSS162
39		TERMINAL BLOCK (6 POSITION)	MPPT705	MPPT705	MPPT705	MPPT705	MPPT705
40		SWITCH, MICRO	MPPS044	MPPS044	MPPS044	MPPS044	MPPS044
41		SCREW, BUTTON HEAD 1/4-20 x .625" LG	MHSB142058	MHSB142058	MHSB142058	MHSB142058	MHSB142058
42		SCREW, SOCKET SET 5/16-18 x .750" LG	MHSST5161834	MHSST5161834	MHSST5161834	MHSST5161834	MHSST5161834
43		COLLAR	MPSC72023	MPSC72023	MPSC72023	MPSC72023	MPSC72023
44		SCREW, SOCKET HEAD 5/16-18 x 1.00" LG	MHSSH516181D	MHSSH516181D	MHSSH516181D	MHSSH516181D	MHSSH516181D
45		FUSE (1 AMP 250V)	MPPF701	MPPF701	MPPF701	MPPF701	MPPF701
46		FUSE HOLDER	MPPF708	MPPF708	MPPF708	MPPF708	MPPF708
47		O-RING, POST	MPSS062	MPSS062	MPSS062	MPSS062	MPSS062
48		WIRE, DISTRIBUTION	MPPW728	MPPW728	MPPW728	MPPW728	MPPW828
49		HANDLE, SWING AWAY	MPSH072	MPSH072	MPSH072	MPSH072	MPSH825
50		SCREW, SOCKET HEAD 1/4-20 x .625" LG	MHSSH142058	MHSSH142058	MHSSH142058	MHSSH142058	MHSSH142058
51		KNOB, MUSHROOM	MPPK017	MPPK017	MPPK017	MPPK017	N/A
52		SCREW, SOCKET HEAD 1/4-20 x .750" LG	MHSSH142034	MHSSH142034	MHSSH142034	MHSSH142034	N/A
53		BASE ASSEMBLY	MPSB721	MPSB721	MPSB721	MPSB721	MPSB826
54		SWITCH, POWER	MPPS060	MPPS060	MPPS060	MPPS060	MPPS060
55		GAUGE, AIR	MPPA001	MPPA001	MPPA001	MPPA001	MPPA001
56		REGULATOR, PRESSURE ASS'Y	MPPA006	MPPA006	MPPA006	MPPA006	MPPA006
58		STRAIN RELIEF, BASE	MH3231	MH3231	MH3231	MH3231	MH3231
59		CORD, POWER (USA MODEL)	MPPW141	MPPW142	MPPW141	MPPW142	MPPW142
59A		CORD, POWER (EUROPEAN MODEL)	N/A	MPPW202	N/A	MPPW202	MPPW202
59B		CORD, POWER (GREAT BRITIAN)	N/A	MPPW203	N/A	MPPW203	MPPW203
65		HOSE, AIR ASSY	MPH90188	MPH90188	MPH90188	MPH90188	MPH90188
66		SOLENOID, AIR ASS'Y (24V)	MPPA024	MPPA024	MPPA024	MPPA024	MPPA024
67		TERMINAL BLOCK (8 POSITION)	MPPT709	MPPT709	MPPT709	MPPT709	MPPT709
68		PLATE, ELECTRICAL COVER	MPSL716	MPSL716	MPSL716	MPSL716	MPSL717
69		STANDOFF, GUIDE POST	MH11072	MH11072	MH11072	MH11072	MH11072
70		SPRINGS, PISTON (3/SET)	MPSS137	MPSS137	MPSS137	MPSS137	MPSS137
71		O'RINGS, PISTON (2/SET)	MPSR138	MPSR138	MPSR138	MPSR138	MPSR139
72		BUSHING, PISTON GUIDE	MPSB070	MPSB070	MPSB070	MPSB070	MPSB070
73		GASKET, PISTON	MPSG140	MPSG140	MPSG140	MPSG140	MPSG141
74		FITTING, AIR	MHAQ69P4X2	MHAQ69P4X2	MHAQ69P4X2	MHAQ69P4X2	MHAQ69P4X2
75		COVER, PISTON	MPSH141	MPSH141	MPSH141	MPSH141	MPSA82513
76		SCREW, SOCKET HEAD 1/4-20 x 1.00" LG	MHSSH14201	MHSSH14201	MHSSH14201	MHSSH14201	MHSSH14201
77		LABEL, CONTROL PANEL OVERLAY	MPPL013	MPPL013	MPPL013	MPPL013	MPPL013
78		WIRE, GROUND ASS'Y	MPW90125	MPW90125	MPW90125	MPW90125	MPW90125
80		WIRE, HEATER	MPPW700	MPPW700	MPPW700	MPPW700	MPPW700

718 728 828 PARTS LIST

			MODEL	MODEL	MODEL	MODEL	MODEL
			718	718	728	728	828
NO		PART NAME	115V AC	230V AC	115V AC	230V AC	230V AC
81		SCREW, SET 3/8-16 x .50 LG	MHSST381612	MHSST381612	MHSST381612	MHSST381612	MHSST381612
82		PLUG, BUTTON 7/8"	MPP90006	MPP90006	MPP90006	MPP90006	N/A
83		CLEVIS, UPPER PLATEN	N/A	N/A	MPSP222	MPSP222	N/A
84		BOLT, HEX 5/16-18 x 1.0 IN LG STAINLESS	N/A	N/A	MHBH516181S	MHBH516181S	N/A
85		SCREW, PHILLIPS PAN 6-32 x .25 LG	MHSP63214	MHSP63214	MHSP63214	MHSP63214	MHSP63214
86		CLIPS "E"	MPSC240	MPSC240	MPSC240	MPSC240	N/A
87		MARKER STRIP #6	MHS812XP0607A	MHS812XP0607A	MHS812XP0607A	MHS812XP0607A	MHS812XP0607A
88		SCREW, PHILLIPS PAN 8-32 x .625 LG	MHSP83258	MHSP83258	MHSP83258	MHSP83258	MHSP83258
89		SCREW, PHILLIPS PAN 8-32 x .25 LG	MHSP83214	MHSP83214	MHSP83214	MHSP83214	MHSP83214
90		PLATE, MICRO SWITCH ADJ.	MH700213	MH700213	MH700213	MH700213	MH700213
92		SCREW PHILLIPS PAN 6-32 x .625 LG	MHSP63258	MHSP63258	MHSP63258	MHSP63258	MHSP63258
93		SCREW PHILLIPS PAN 8-32 x .25 LG	MHSP83214	MHSP83214	MHSP83214	MHSP83214	MHSP83214
94		SCREW PHILLIPS PAN 4-40 x .75 LG	MHSP44034	MHSP44034	MHSP44034	MHSP44034	MHSP44034
95		SCREW PHILLIPS PAN 4-40 x .50 LG	MHSP44012	MHSP44012	MHSP44012	MHSP44012	MHSP44012
96		INSULATION, MICRO SWITCH	MH700214	MH700214	MH700214	MH700214	MH700214
97		SCREW PHILLIPS PAN 8-32 x .25 LG	MHSP83214	MHSP83214	MHSP83214	MHSP83214	MHSP83214
99		AIR FILTER ASSY	MPF90189	MPF90189	MPF90189	MPF90189	MPF90189
102		LABEL, ROHS / WEE	MPL90175	MPL90175	MPL90175	MPL90175	MPL90175
103		SCREW, SET 1/4-20 x .375 LG	N/A	N/A	N/A	N/A	MHSST142038
A1		**PLATEN, HEAT ASS'Y**	**MPSP700**	**MPSP701**	**MPSP081**	**MPSP080**	**MPSP829**
A2		**PLATEN, LOWER ASS'Y**	**MASP008**	**MASP008**	**MASP009**	**MASP009**	**MASP825**
A3		**PISTON ROD ASS'Y**	**MPSP139**	**MPSP139**	**MPSP139**	**MPSP139**	**MPSP149**
A4		**PISTON REBUILD KIT**	**MPSP712**	**MPSP712**	**MPSP712**	**MPSP712**	**MPSP812**
A5		**UPPER PLATEN (WIRING ONLY)**	**MPSP078**	**MPSP079**	**MPSP068**	**MPSP069**	**MPSP828**
A6		**PIN PIVOT PLATEN ASSEMBLY**	**MPP90141**	**MPP90141**	**MPP90141**	**MPP90141**	**N/A**
A7		**PIN PIVOT PLATEN ASSEMBLY**	**N/A**	**N/A**	**N/A**	**N/A**	**MPP90292**

Insta®

PUT IT ON!®

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